

# Aremco-Seal 529 / 617

Rev.: 02/16

## **Description**

These products are used to seal porous ceramics, metals, refractory materials, graphites and plastics. Aremco-Seal is used for final sealing of heating elements and connections, protective coatings for force resistors, coils and sealing of ceramics.

These sealants can be applied by spraying, dipping or brushing on porous surfaces.

Aremco-Seal is characterised by moisture resistance, good electrical insulation, resistance to open flame, excellent corrosion resistance and mechanical toughness at high temperature.

Aremco-Seal 529is a silicone-based 1-K system for sealing porous metals and ceramics<br/>with a temperature resistance up to +430 °CAremco-Seal 617is a glass based airtight 1-K system for porous ceramics and refractory

materials with a temperature resistance up to +820 °C

Characteristics	Aremco-Seal 529	Aremco-Seal 617	
Max. Temperature	+430 °C	+820 °C	
Main Components	Silicone	Glas	
Spec. Gravity	1.05 g/cc	1,45 g/cc	
Dielectric Strength	>13.2 KV/mm	1000 volts/mil	
Resistances			
Alkali	Good	Excellent	
Organic Solvents	Good	Excellent	
Abrasion	Very good	Excellent	
Impact	Acceptable	Good	
Temperature Shock	Good	Very good	
Flammable	No	No	
Moisture	Excellent	Excellent	
Good adhesion to			
Ceramics	Yes	Yes	
Metal	Yes	With pretreatment	
Reinforced plastics	Yes	No	
Refractory Materials	Yes	Yes	
Graphite	Yes	No	
Colour	Transparent	Transparent	
Viscosity	100-300 cps	2400 cps	

## **Hardening**

### Aremco-Seal 529

- 30 min 1 Hour air cure at RT
- 30 min 1 Hour heat cure at 90 °C
- + 45 min 1 Hour final cure at 250°C

#### Aremco-Seal 617

- 30 Min air cure at RT
- 30 Min heat cure at 90 °C
- + 1 Hour heat cure at 175 °C
- + 3 Hour final cure at 900 °C