# T-E-Klebetechnik

## Anwendungs-, Verfahrens- und Dosiertechnik



# **Ceramabond 569 / 569-VFG**

#### Description

Ceramabond 569 is an anorganic, aluminium oxide based 1-K adhesive.

This adhesive is particularly suitable for securing and sealing metal threads and fittings at temperatures above 260 °C.

Ceramabond 569 is temperature resistant up to max. +1648 °C and is used in chemical plants, petrochemical facilities, waste disposal plants and the aerospace industry. Ceramabond 569 can be easily dosed with a spatula or injection syringe.

#### **Technical Data**

Characteristics	Ceramabond 569
Main Components	Aluminium Oxide
Max. Temperature	+1650 °C
Spec. Weight	2.15 – 2.30 g/cm <sup>3</sup>
Viscosity	Paste
Torque Strength	51521 N/mm
Dielectric Strength	5.43 KV/mm at RT
Spec. Resistivity	10 <sup>9</sup> Ohm/cm at RT
	10 <sup>5</sup> Ohm/cm at 540 °C
Moisture Resistance	Excellent
Alkali Resistance	Good
Acid Resistance	Excellent
Colour	White
Hardness	6 Moh's Scale
Particle Size	
569	44 Mikron
569-VFG	1-5 Mikron

#### **Handling**

Ceramabond 569 has a paste-like consistency. The material can be easily applied to the thread to be sealed with a spatula or by injection with a syringe.

The adhesive cures at the application site and does not require any further treatment after application.

### **Hardening**

- 1 4 hours air cure at room temperature
- 2 hours heat cure at 90 °C