# T-E-Klebetechnik

## Anwendungs-, Verfahrens- und Dosiertechnik



Rev: 04/18

# Pyro-Duct 597-A (Adhesive)/Pyro-Duct-C (Coating)

#### Description

Pyro-Duct 597-A / C is a silver-filled, high-temperature-resistant 1-component adhesive or coating. This adhesive is suitable for various applications.

Pyro-Duct 597-A / C are characterized by the following properties:

- Unmatched electrical resistance
- Bonding with ceramics, metals and glass substrates
- Very high electrical conductivity
- Very high temperature resistance

#### **Technical Data**

Characteristics	Pyro-Duct 597-A	Pyro-Duct 597-C
Resin-Type	Ceramic	Silicon
Filler	Silver Flakes	Silver Flakes
Viscosity	Pastös	4 – 8 g/cm-s bei RT
Spec. weight	2.3 g/cm³ bei RT (Mixed)	2.0 g/cm³ bei RT (Mixed)
Operating temperatur	+927 °C	+927 °C
Volume resistance	0.0002 Ohm-cm	0.0002 Ohm-cm
Thermal conductivity	9.1 W/m/°K	9.1 W/m/°K
Colour	Silver	Silver

#### **Handling**

All surfaces must be free of oil, grease, dirt, corrosive substances, oxides and other foreign substances. Non-porous surfaces can be sanded, sandblasted or etched.

Mix the adhesive thoroughly before use until it is completely homogeneous.

Only use thin layers when used as a coating.

#### **Curing Pyro-Duct 597-A**

- Air drying for 2 hours at room temperature.
- Treat for 2 hours with the addition of heat at 90 ° C.
- Before removing from the oven, let the oven temperature cool down slowly. If it is removed too quickly, temperature shocks can occur!

### **Curing Pyro-Duct 597-C**

- 1 hour air drying at room temperature.
- Treat for 30 min with the addition of heat at 250 ° C.
- Before removing from the oven, let the oven temperature cool down slowly. If it is removed too quickly, temperature shocks can occur!